

43

W/O spt. f

DART AEROSPACE LTD		Work Order:	21620
Description: Head Rest		Part Number:	D3303-041
Dwg: D3303 Rev. A		Qty:	11 40

Page 1 of 1

Step	Location	Procedure	By	Date	Qty												
1	DC	Issue Traveler	KJ	04.09.29	40												
2	GA	Bond foam to D3303-043 bracket assembly as per Dwg D3303 using 3M 1300/1300L or 8046 adhesive Pick: <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>1</td><td>D3303-043</td><td>Bracket Assembly</td><td>B21624B</td></tr><tr><td>1</td><td>D3305-1</td><td>Foam</td><td>B21626</td></tr></table> A/R 3M 1300/1300L or 8046 Adhesive m7062 Identify as D3303-041	Qty	Part Number	Description	Batch	1	D3303-043	Bracket Assembly	B21624B	1	D3305-1	Foam	B21626	KJ	04.11.11	11
Qty	Part Number	Description	Batch														
1	D3303-043	Bracket Assembly	B21624B														
1	D3305-1	Foam	B21626														
3	GA	Cover Head Rest with D3306-041 as per Dwg D3303 Pick: <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>1</td><td>D3306-041</td><td>Cover Assembly</td><td>B21627</td></tr></table>	Qty	Part Number	Description	Batch	1	D3306-041	Cover Assembly	B21627	KJ	05.05.20	11				
Qty	Part Number	Description	Batch														
1	D3306-041	Cover Assembly	B21627														
4	QC5	Inspect work to Step 3	KJ	05.05.20	11												
5	ST	Identify parts with batch number and part number using a fine point permanent marker as per Dwg D3304 and Stock	CL	05.05.24	11												
6	AC	Cost / part: 120.23 144.87	545	05.05.25	11												
7	DC	Close W/O 120.23 144.87 Inspect Level 21	KJ	05.05.31	11												

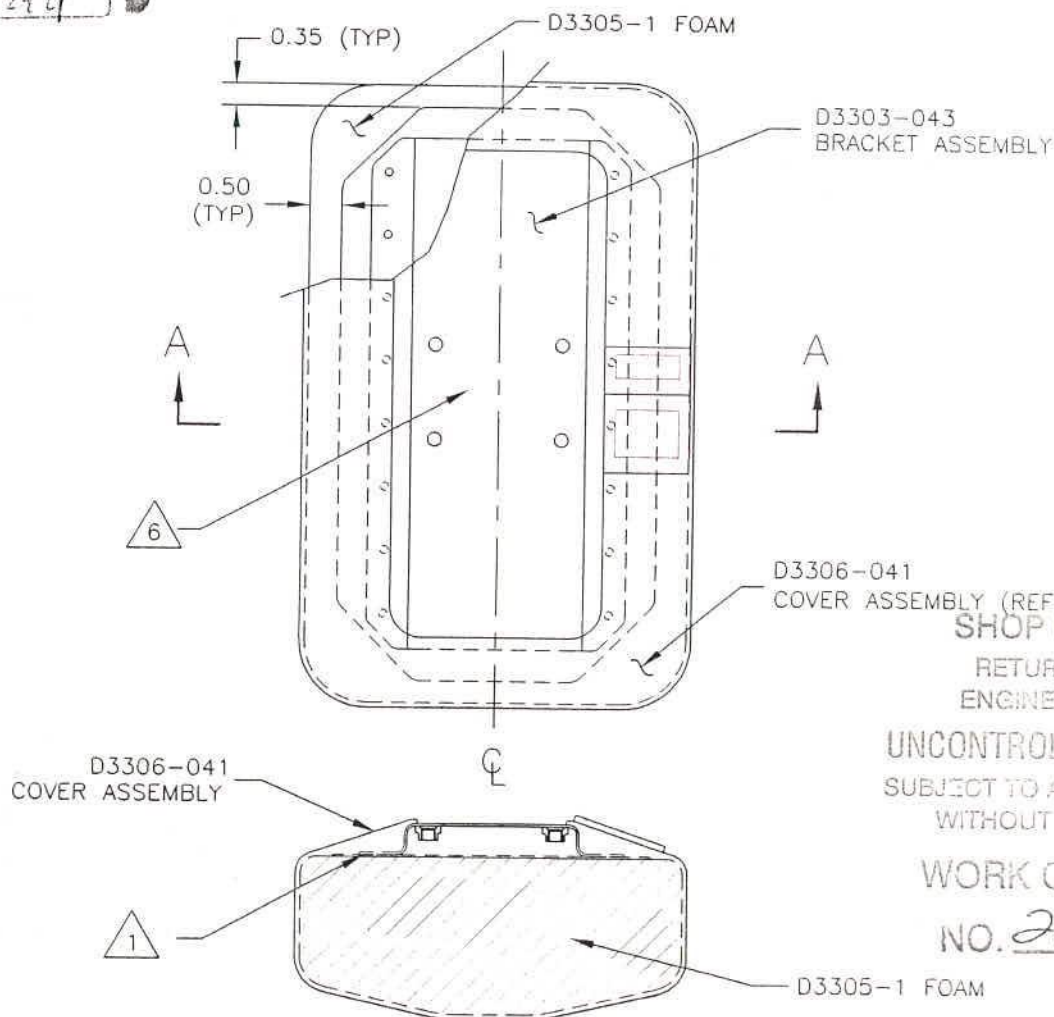
Rev	Date	Change	Revised By	Approved
A	04.09.07	New Issue	KJ/JLM	

RELEASED
04/04/09



DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. D3303	REV. A
DATE 04.08.18	TITLE HEAD REST		SHEET 1 OF 4
A	04.08.18	NEW ISSUE	SCALE 1:3

RELEASED
09.09.27



SECTION A-A

D3303-041 HEAD REST

D3303-041 NOTES:

- 1) BOND D3305-1 FOAM TO D3303-043 BRACKET ASSEMBLY USING 3M 1300 ADHESIVE (0.002" to 0.010" THICK) IN ACCORDANCE WITH MANUFACTURER'S INSTRUCTIONS
- 2) COVER HEAD REST WITH D3306-041 AS SHOWN
- 3) PART IS SYMMETRIC ABOUT CENTERLINE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) IDENTIFY AS FOLLOWS USING FINE POINT PERMANENT INK MARKER:
"TCCA-PDA, DART AEROSPACE LTD, P/N D3303-041 B/N BXXXXX, FOR PRODUCT
ELIGIBILITY SEE PDA04-11"

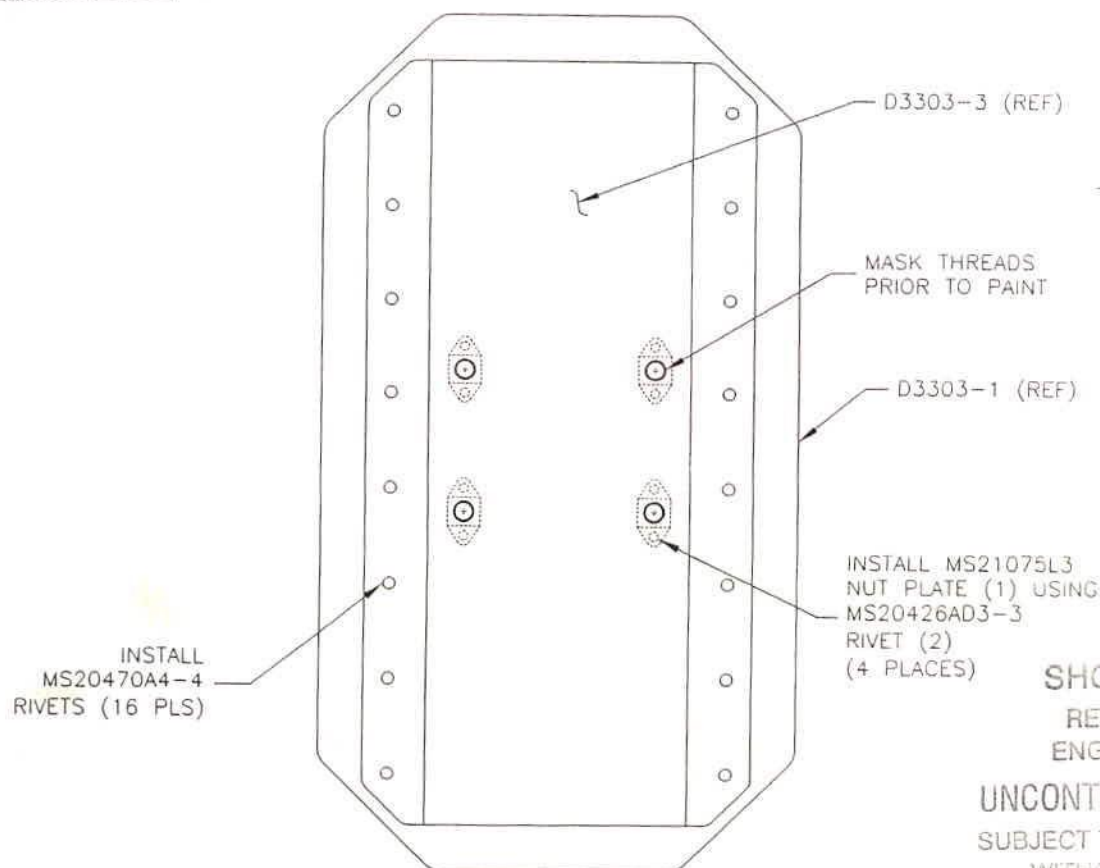
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DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3303	REV. A SHEET 2 OF 4
DATE 04.08.18	TITLE HEAD REST		SCALE 1:1

RELEASED
04.08.18

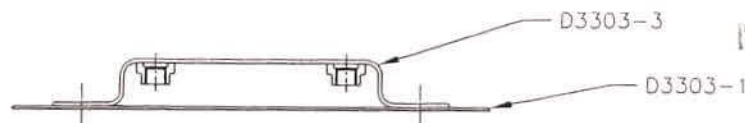


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WORK ORDER

NO. 21620



D3303-043 BRACKET ASSEMBLY

D3303-043 NOTES:

- 1) FINISH: POWDER COAT ASSEMBLY GREY SANDTEX (4.3.5.6) PER DART QSI 005 4.3
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

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